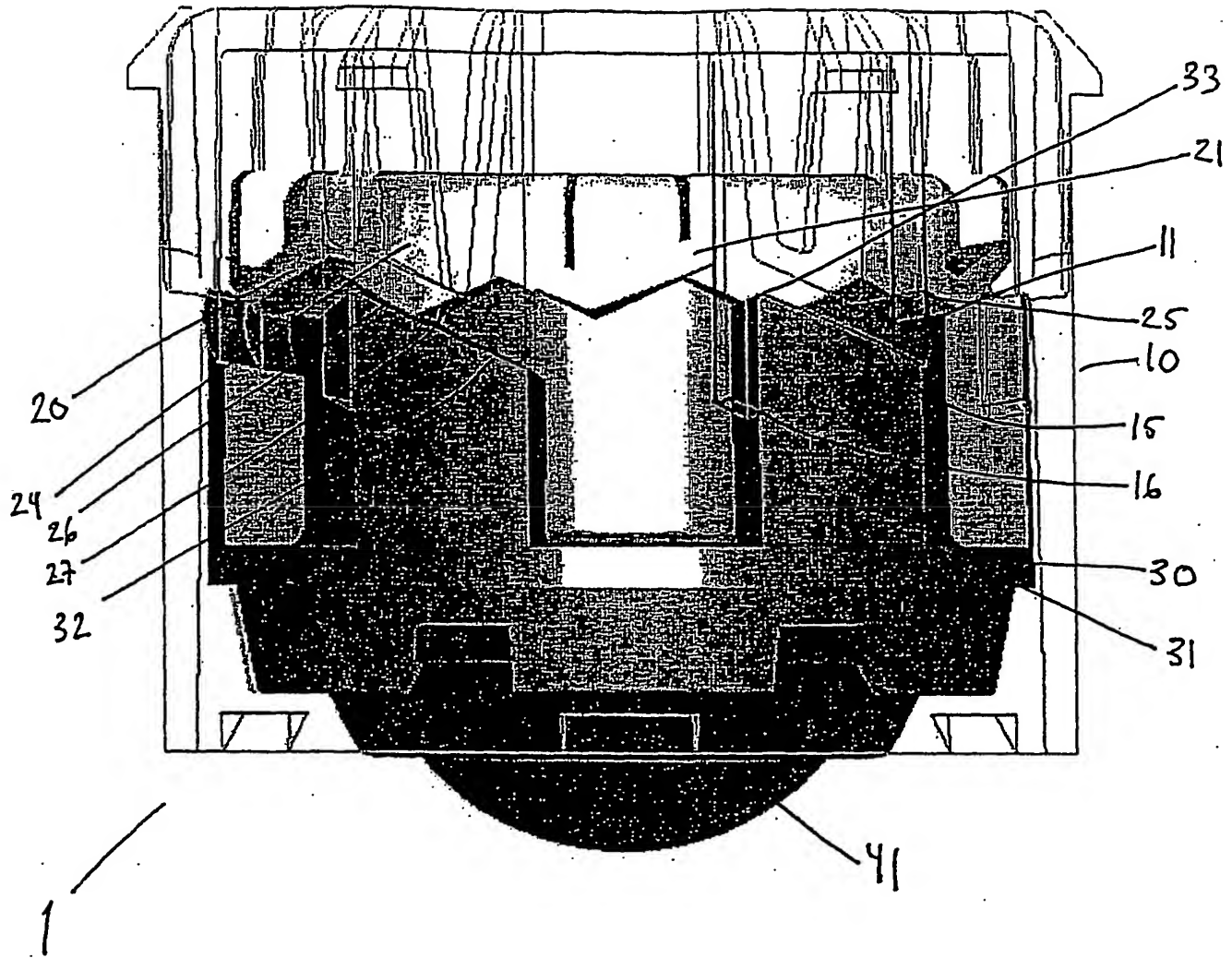
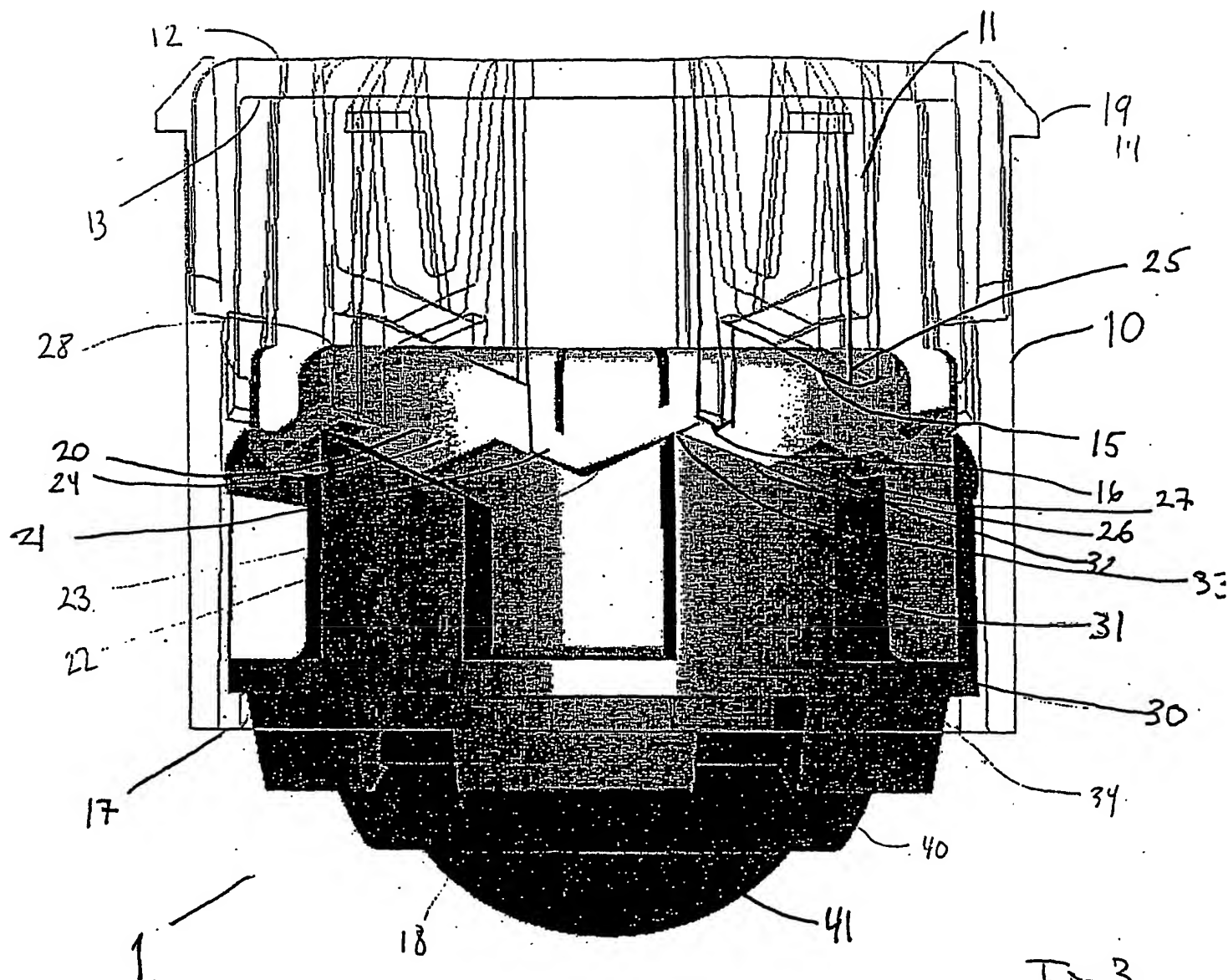


2. intermediate position

Fig. 1



Rolling position



1. intermediate position

Fig 3

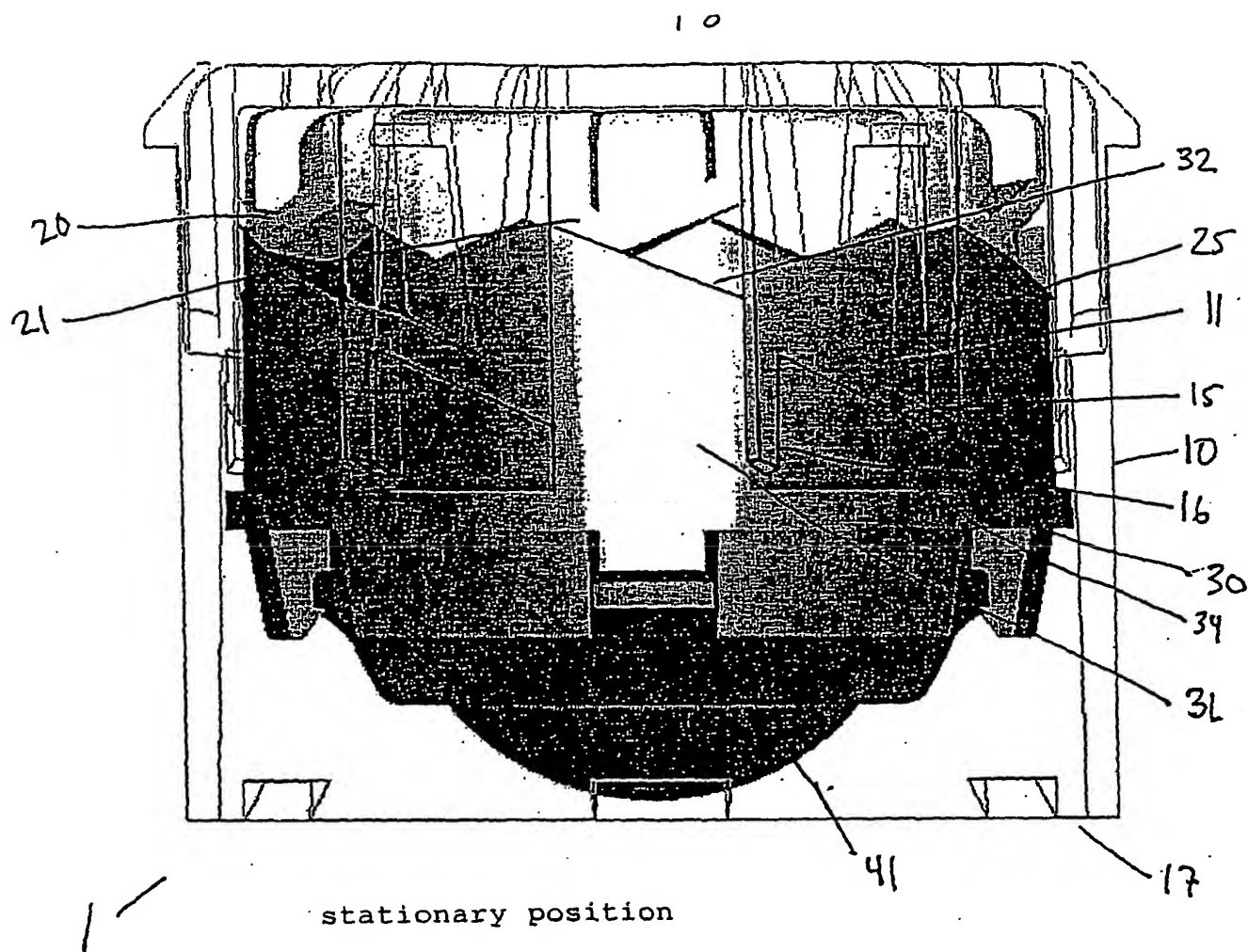


Fig 4

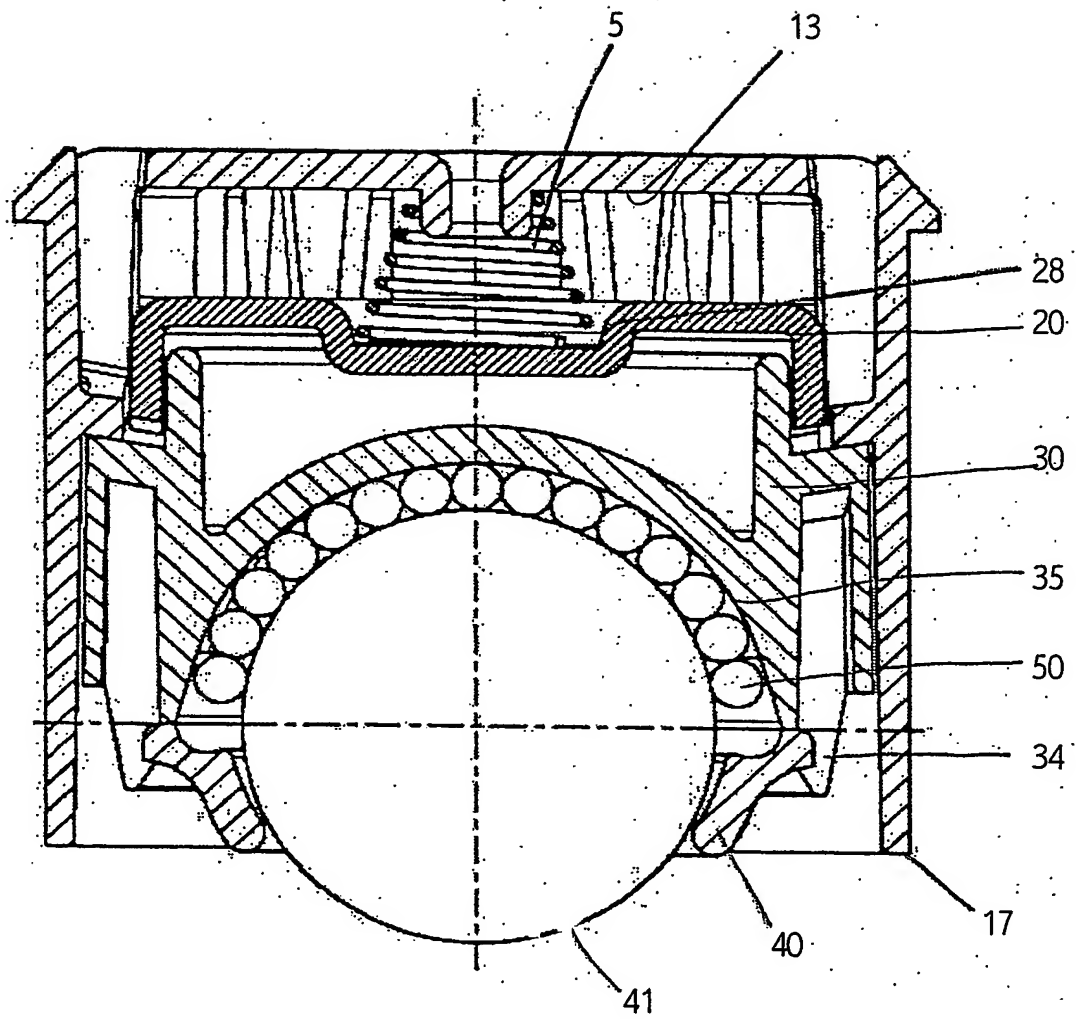


FIG. 5

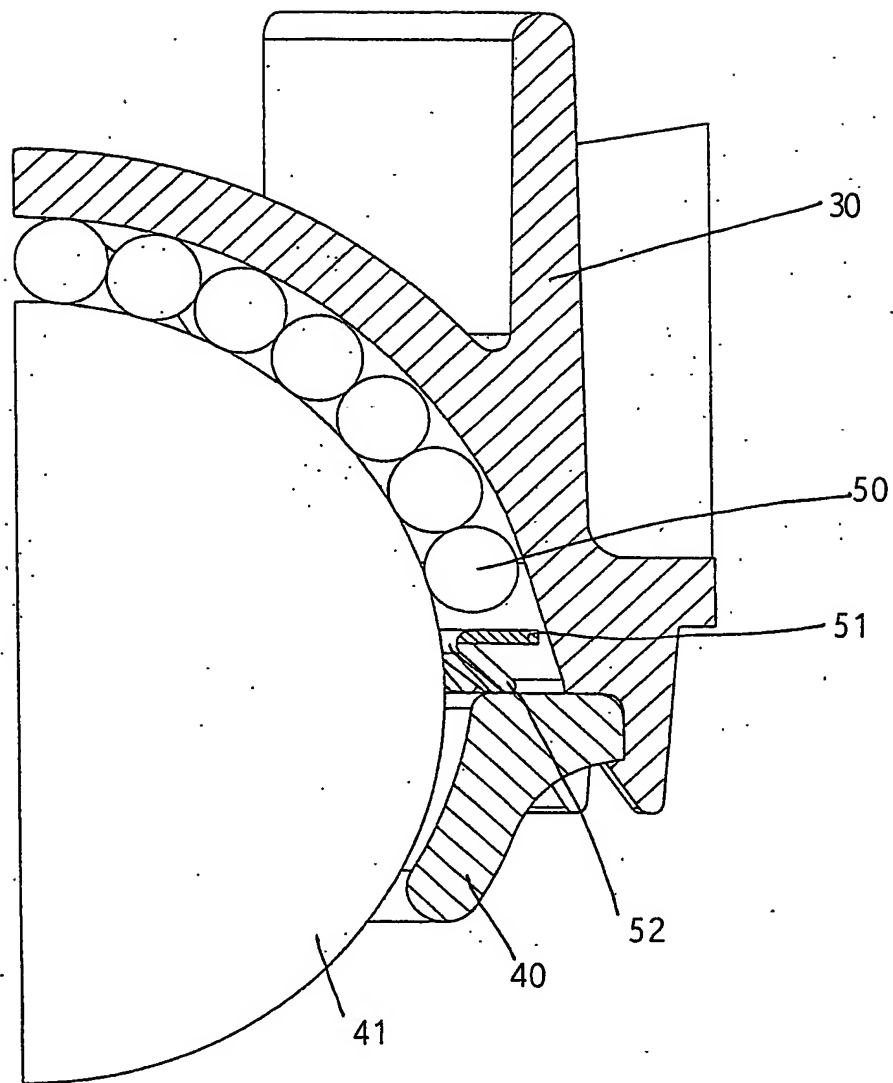


FIG. 6

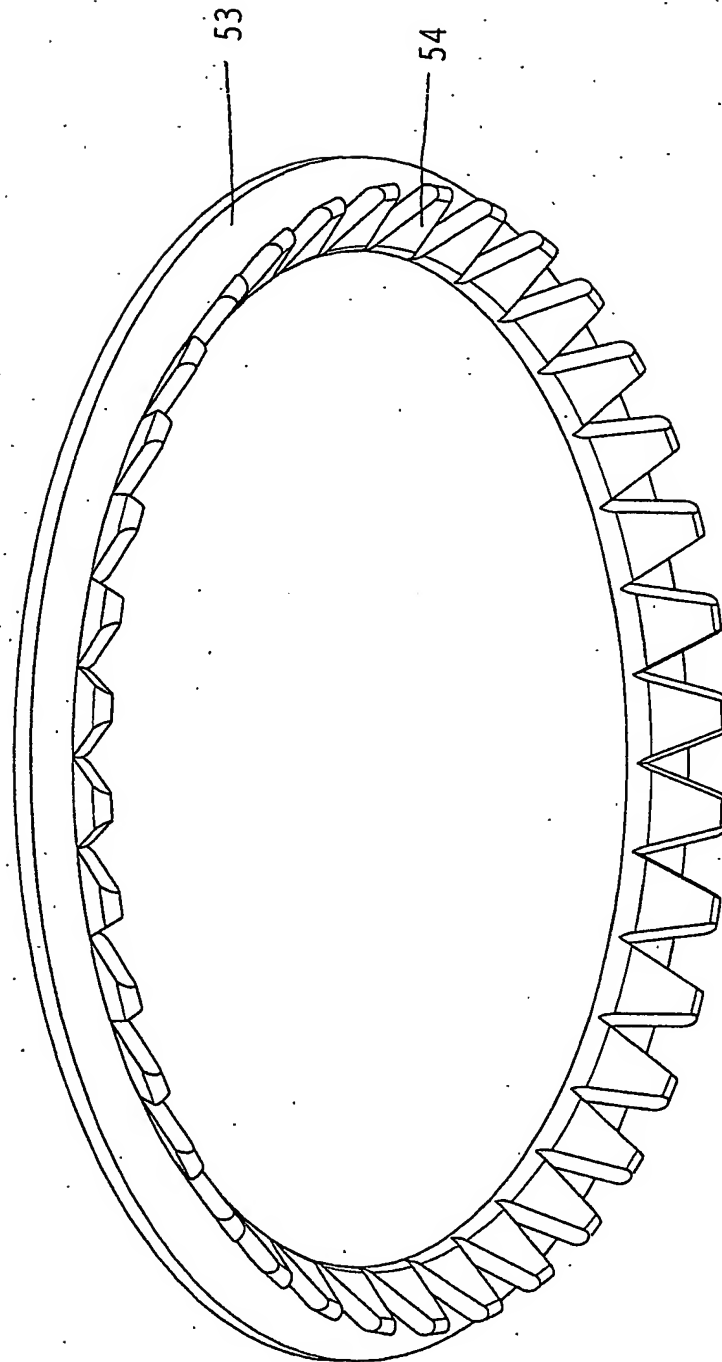


FIG. 7

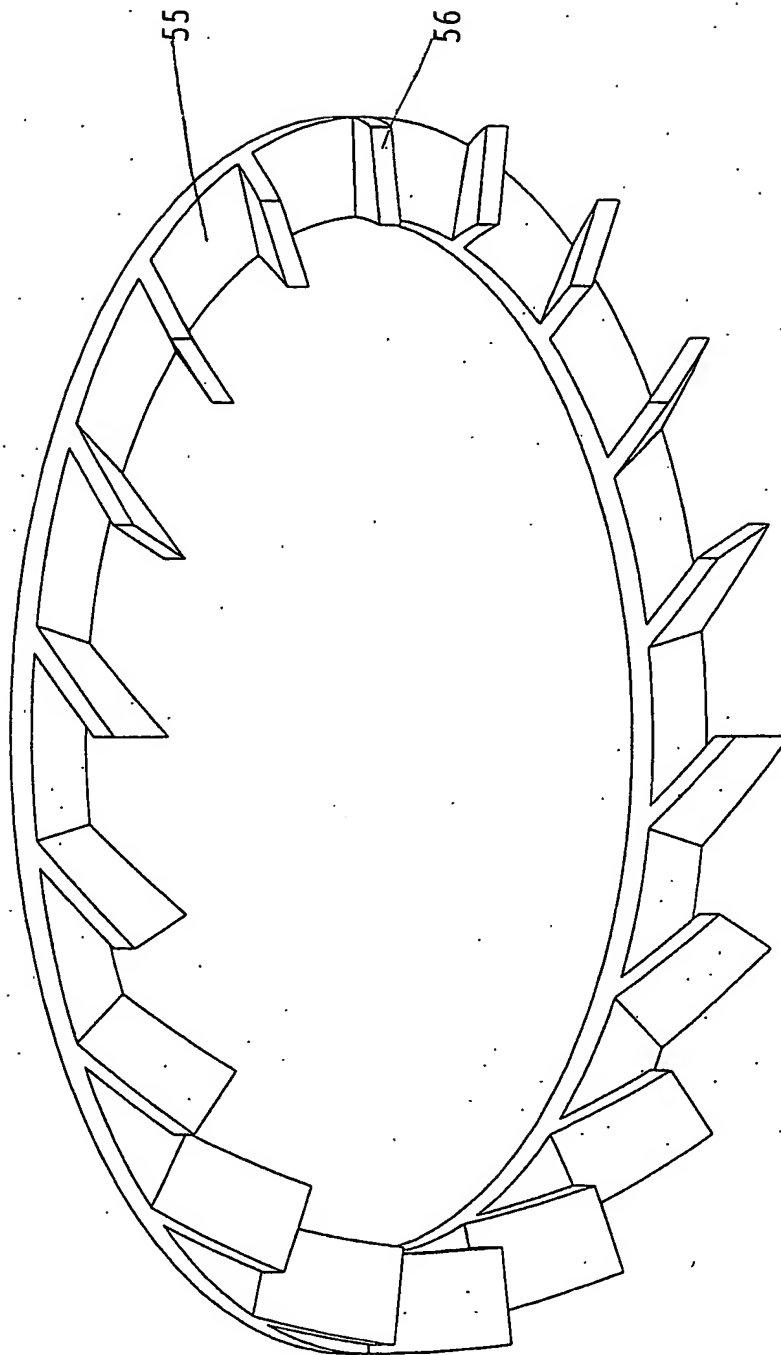


FIG. 8